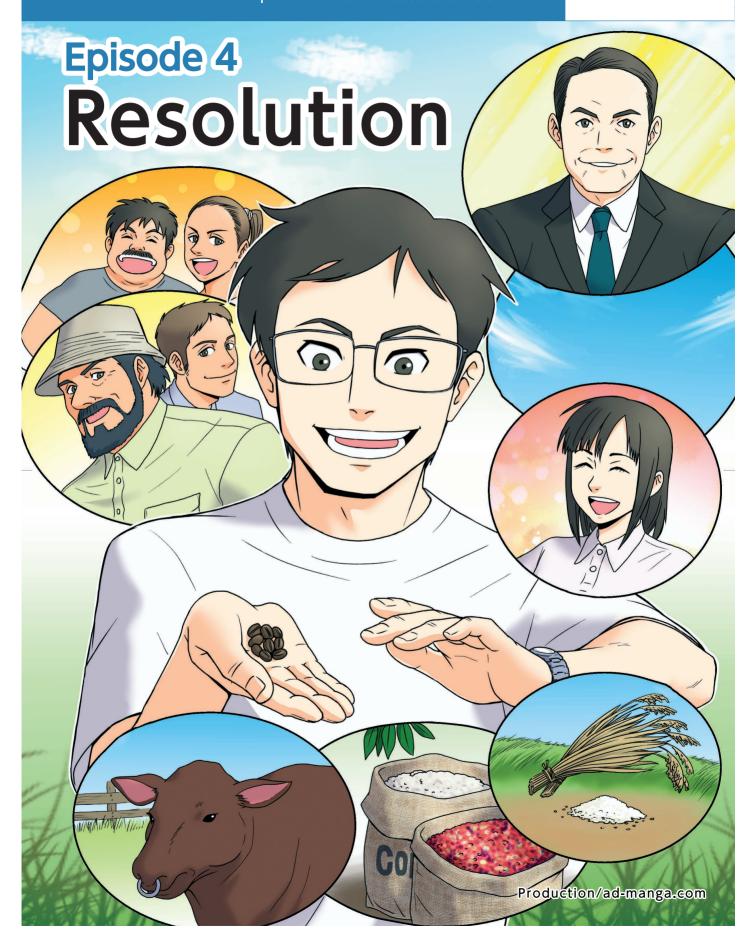
YKK Episodes

Expanding around the World

– Memorable Stories –

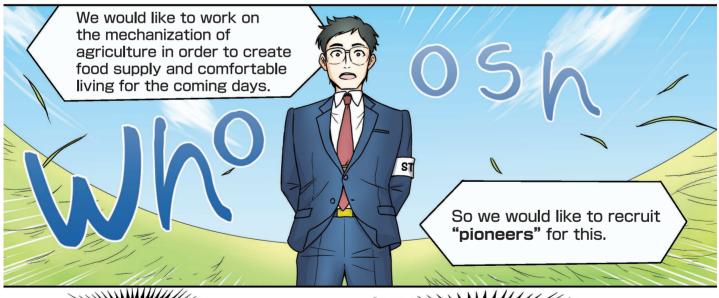










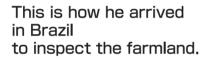










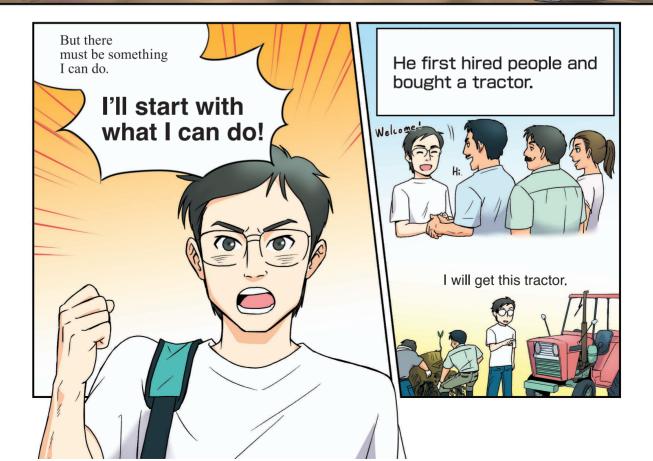


vast wasteland...

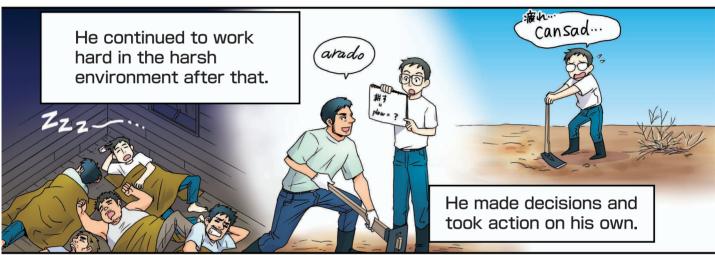
What a

No electricity or phone There's nothing.







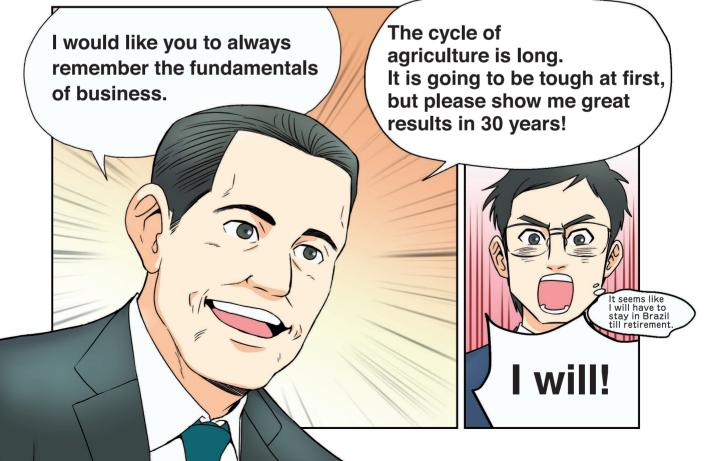


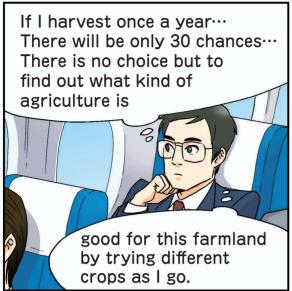


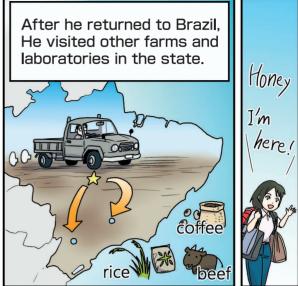








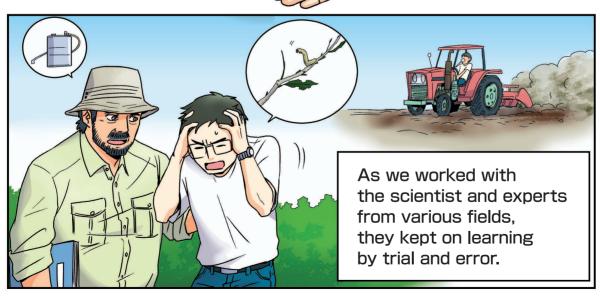


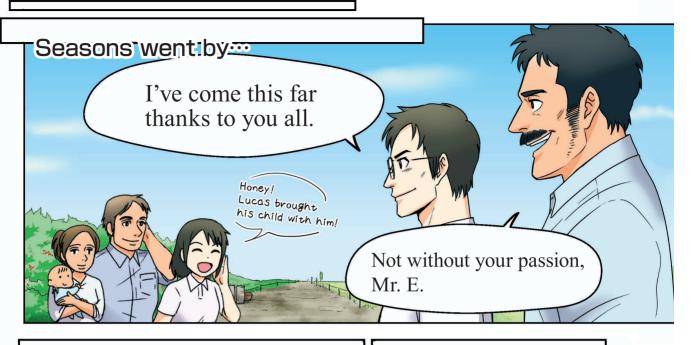


Then he met a scientist, who was a leading coffee researcher.

Are you willing to do everything as I say?





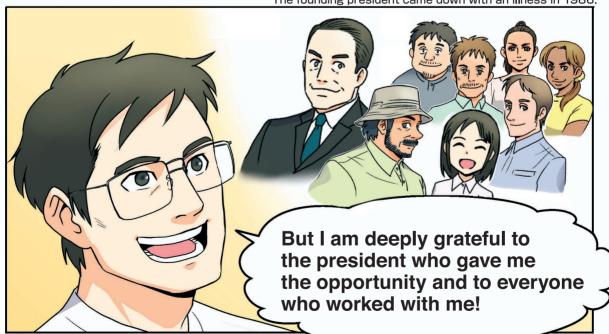




I wanted the president to see this view with me...



The founding president came down with an illness in 1986.







The quality of the coffee beans cultivated on the farm is now at a level where they win worldwide accolade.

